

5/15

9/1

117

DART AEROSPACE LTD	Work Order:	22538
Description: Crossbolt Spacer	Part Number:	D2743
Drawing: D2743 Rev. B	Qty:	200

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	dp	05.02.24	200
2	COBRA	Machine as per Folio FA202 Material: 6061-T6 (WW-T-700/6) .625Ø x 0.065 wall Batch M16991	SA	03.03.28	200
3	QC	Inspect level 2	SA	05.03.28	200
4	QC	Inspect Level 8	mk	05.03.29	200
5	CNC CELL	Turn & deburr all sharp edges			
6	STORES	Identify and stock	BE	05/04/01	200
7	EXPEDITING	Close W/O Inspect level 21 Cost / part: 1,085.45 05/04/04 (200)	dp	05.04.05	200

Rev	Date	Change	Revised By	Approved
A	98.09.10	New Issue	DS/CP	
B	99.01.04	Drawing to Rev. B	DM	
C	99.11.02	Re-format, Outside contract	EC	
D	02.03.07	Now made in house	NG	02/03/07

RELEASED

02/03/07

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
05.03.22	5	Delete Step 45.	John	05.03.22	N/A	AB 1000542	RL 05.04.05	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	22538
Description: Cross Bolt Spacer	Part Number:	D2743 .
Inspection Dwg: D2743	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	SD	Audited by:	JNL	Prototype Approval:	N/A
Date:	05.03.28	Date:	05.03.28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	DT

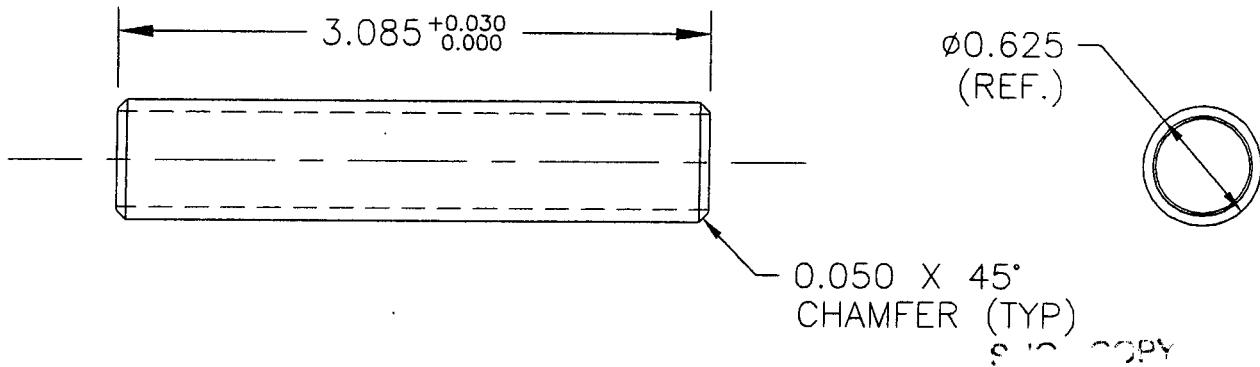
RELEASED

117 04-04-26



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>CP</i>	APPROVED <i>KE</i>	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

RELEASED
98.12.16 DS



UNCONTROLLED COPY
S10
RELEASING
REMARKMENT
NOTICE

WORK ORDER
NO. 22538

MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
HawkesburyFeb 23, 2005
02:12 pm

Work Order No : 0022538
 Project Name : D2743
 Project For : WK515
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2743
 Description : Crossbolt Spacer
 Manufactured : Yes
 Amount Req'd : 200
 Amount Done : 0
 Start Date : 02-23-05
 Est Finish Date : 03-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits / (Loss) :	0.00	0.00